

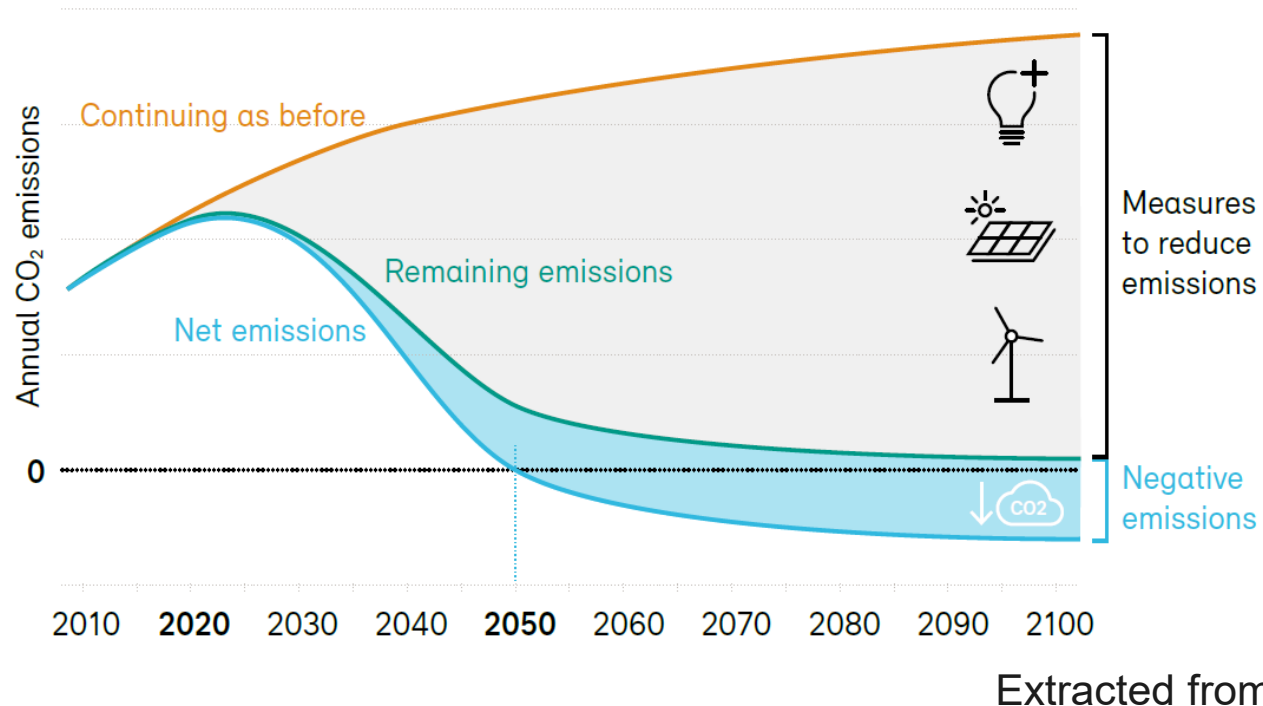
Design and Integration of CO₂ Capture Plant using Piecewise Steady-state Simulation and Process Integration

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Goals

- To optimally integrate CO₂ capture and storage (CCS) plant to an existing industrial case study (CS).
- Quantify the changes in terms of energy of the newly integrated system.

Problem



- The net zero target can only be achieved if CO₂ is captured.
- Challenge:** CO₂ capture is a heat-intensive process.
- Conceptual designs with limited information cannot accurately quantify the effects of integration on the existing system performance.

Methodology

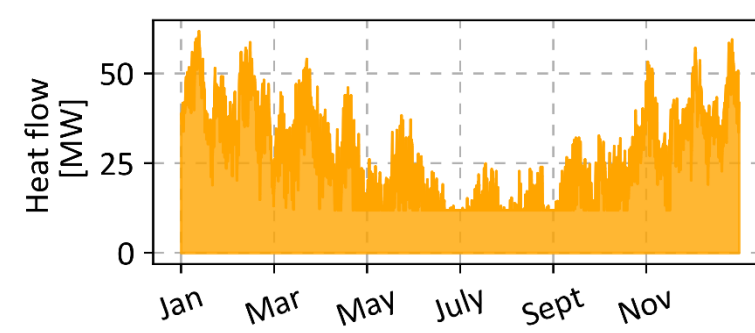
Three existing engineering methodologies are used for the optimal integration:

- Process Simulation:** To optimize the CCS process and extract the heating and cooling demands data
- Pinch Analysis (PA):** To understand the energetic demands and integration of the CS and CCS process
- Piecewise Steady-state Simulation:** To establish a basic understanding of the process characteristics (**hourly**) of the CS and the effect of integration of CCS

Results

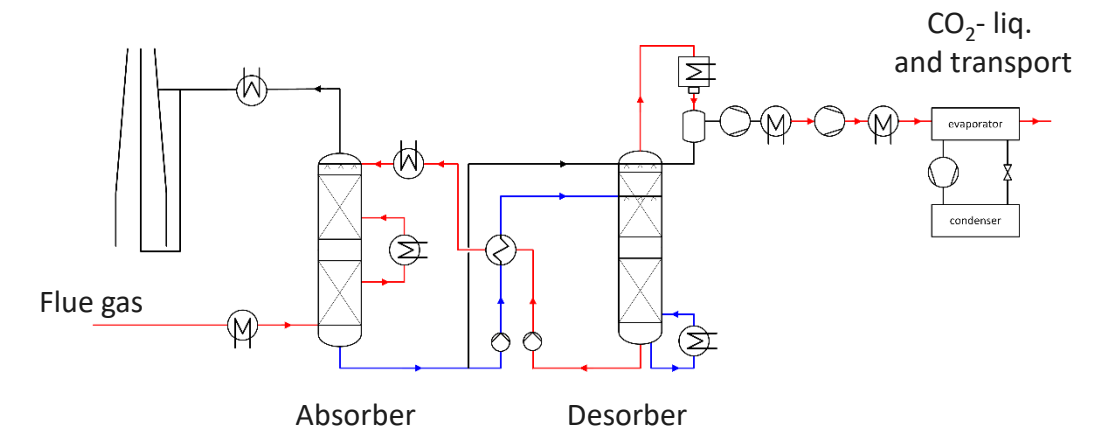
Case Study

Hourly district heating data

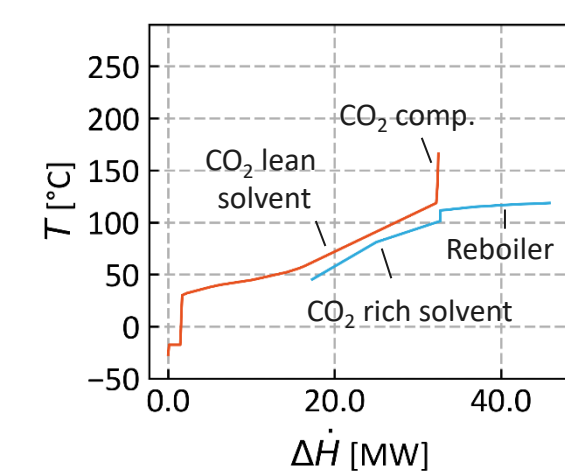
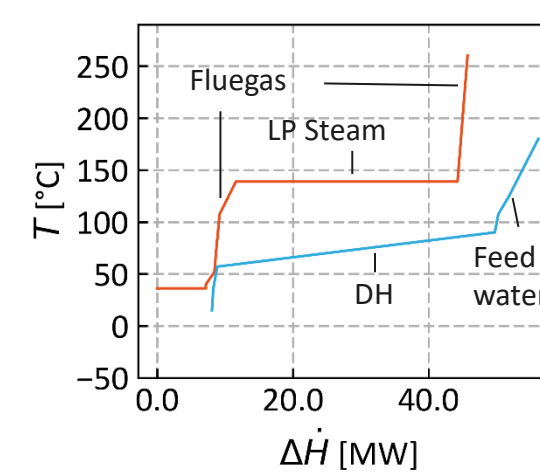


CO₂ Capture Process

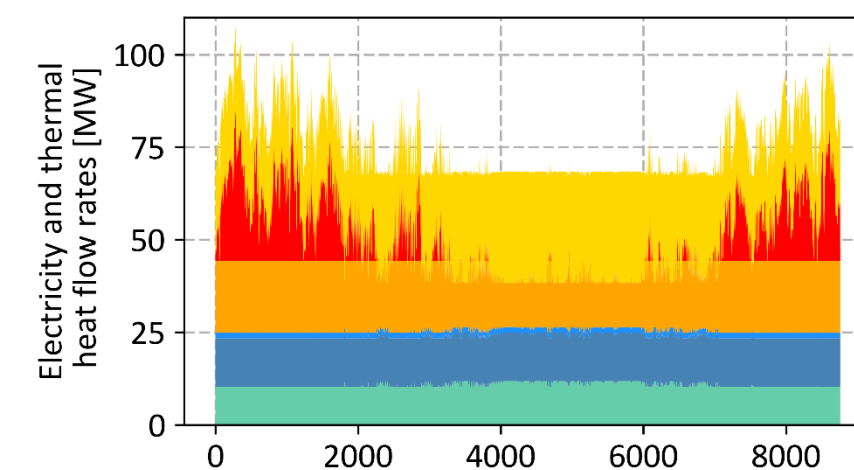
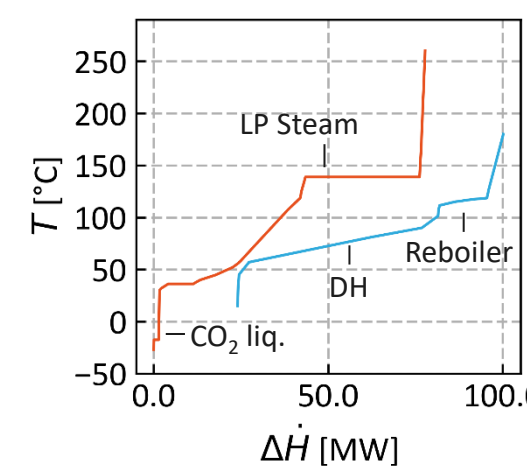
Process simulation



Pinch Analysis

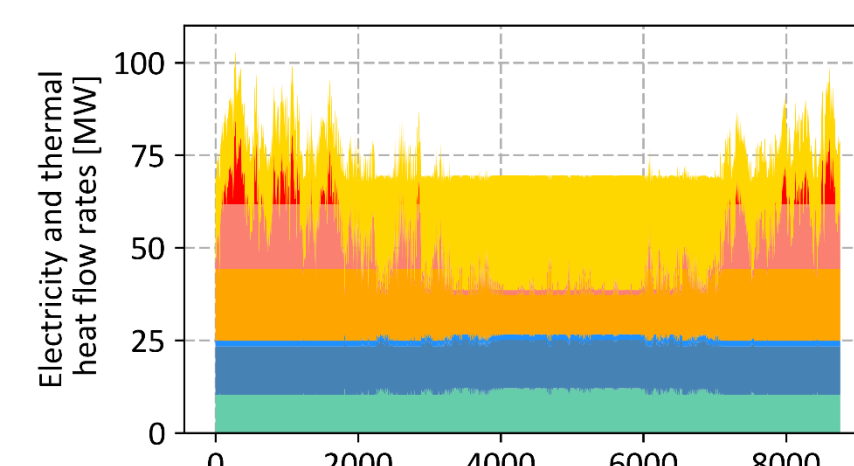
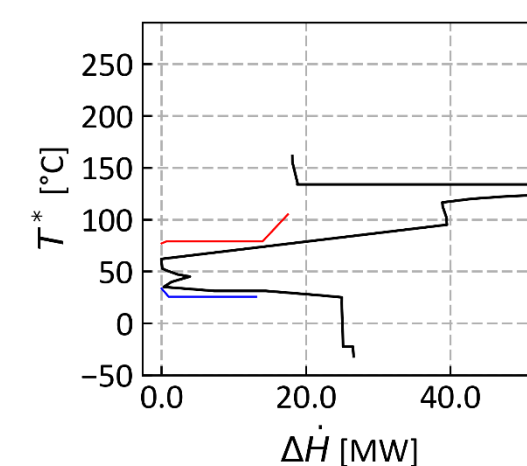


Integrated Process Design



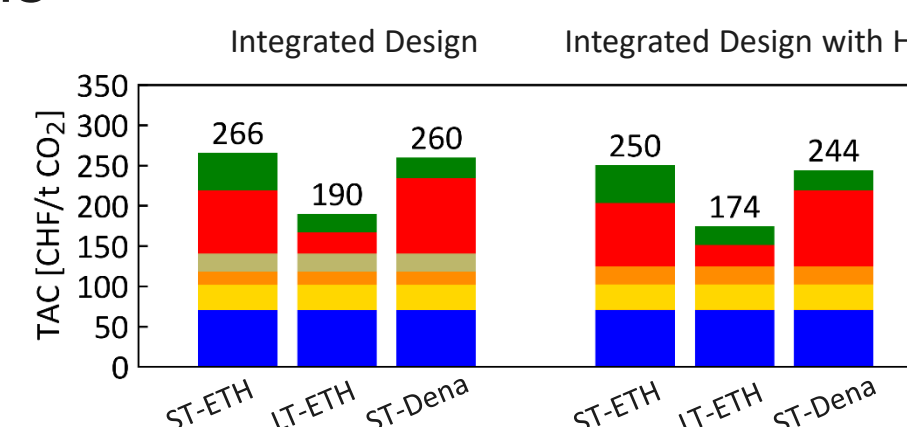
- Recooling 221 GWh/a
- DH peak load 67 GWh/a
- DH condenser 148 GWh/a
- Air preheating 13 GWh/a
- CO₂-Absorption 115 GWh/a
- Electricity generation 94 GWh/a

Integrated Process Design with Heat Pump



- Recooling 211 GWh/a
- DH peak load 11 GWh/a
- DH HP 62 GWh/a
- DH condenser 143 GWh/a
- Air preheating 13 GWh/a
- CO₂-Absorption 115 GWh/a
- Electricity generation 95 GWh/a

Cost Analysis



- Storage costs
- Transport costs
- Revenue shortfall DH
- Revenue shortfall electricity
- Operating costs
- EEM invest. costs
- CC invest. costs

ST: Short-term
LT: Long-term

Conclusions

- The hourly characteristics of the thermal and electrical commitment of the case study were identified.
- The simulation quantifies the change in the energy flow of the integrated design.
- PA integrates both systems, and heat pump.

Core partners



Associate partners

Scuola universitaria professionale della Svizzera italiana



Cooperative partners:

